



THE STRUCTURED SAFETY PROCESS™

Immediate Safety Performance Improvement





Eliminate Injury and Suffering

Reduced Cost from Incident and Error

Improved Compliance

Reduced Risk Profile

Operational Excellence

3x to 12x Return on Investment

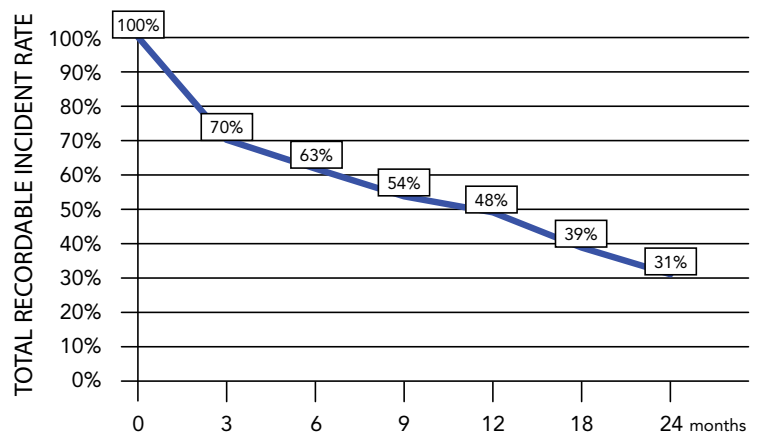
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50% FEWER ACCIDENTS IN 12 MONTHS



Improvement Time Span

- 98% of all clients achieve at least a 50% reduction in recordable injuries within the first twelve months.
- In 2007 all SSP clients combined achieved an OSHA recordable Incident Rate of 0.64%.
- SRI's clients achieve best in class results and continuously out perform their peers.
- The SSP has helped dozens of clients achieve VPP Star status.
- The SSP has helped hundreds of facilities achieve awards for top decile performance.



THE STRUCTURED SAFETY PROCESS™

has achieved unparalleled performance improvement in client after client for more than 30 years. SRI's clients show rapid improvement and lasting results. 90% of all clients who have implemented SSP are still using it today.

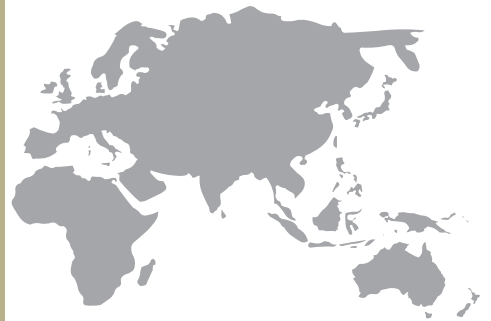
The approach to work used by the SSP creates significant reduction in operational error and effects improvement in:

- Labor Relations
- Community Relations
- Reliability
- On Time Delivery
- Scrap Reduction
- Cycle Time
- Preventative Maintenance
- Quality



The Structured Safety Process™ has been successfully implemented in over 500 facilities throughout the world. Our clients prove time and again that the combined power and superior execution guided by professional advice can produce pace setting results. Together we have created an unparalleled record of achievement.

30 years
500+ facilities worldwide
0.64 average recordable rate of clients
40,000+ people trained in our process
Over a BILLION in total savings to industry





THE STRUCTURED SAFETY PROCESS™ CLIENTS

Air Products & Chemicals
Air Liquide
Albermarle
American Re-Fuels
ASCO
BASF
Bayer
BP Amoco
Champion Technologies
Chevron Phillips
Chevron Texaco
Clariant
Conoco Phillips
Degussa Huls
Duke Energy
Ethyl
GenCorp
Goodyear Tire and Rubber
Hess Oil

Honeywell
Hughes Christensen
Huntsman Chemical
Kronos
Marathon Petroleum
Merichem
Motiva
Murphy Oil
National Steel
North America Pipe
Nova Chemical
Ohmstede Machine Works
Olin
Omnova Solutions
Phillips 66
Schenectady International
Shell
Sunoco Chemical
Texaco

THE STRUCTURED SAFETY PROCESS™

is quite simply the most successful safety improvement process ever invented. SSP is a comprehensive systems based approach which provides clients with the organization and structure they need to develop a culture where safety is a paramount value. By combining effective management techniques with proven behavioral system, SRI has created a continuous improvement process that helps each client achieve and maintain superior safety performance.

Successful application of the Structured Safety Process™ is unbounded. SSP has been effectively implemented on 5 continents and in a wide variety of industries. The SSP has produced proven results in:

- Union and non-union facilities.
- Supervised and self-managed work groups
- Continuous processes and discrete manufacturing
- The United States and 15 other countries.

The Structured Safety Process™ can be tailored to the unique needs of your company, industry and work environment. It can be deployed as a single site or on a corporate basis.

The SRI integrates safety into all aspects of the business, incorporating a common approach

which eliminates the gaps between business organizations and functional groups. SSP also emphasizes “how” an organization is going to accomplish its goals, as well as “who” does “what” and “why”. SSP brings structure to a wide range of activities and effectively integrates them into a functional whole that delivers value in excess of the sum of its parts.

The process provides a management tool which any company facility can use to achieve the objectives of:

- Reduced cost caused by incident and error
- Best in class safety performance
- Improve efficiency and operational excellence
- Being recognized as a valuable member of the community



SSP PROVIDES:

The systems, activities and programming contained in the SSP dramatically improve the core competencies and structural components which drive continuous improvement.

POLICY

SSP sets forth the policies which define commitment, create a common understanding and re-set expectation.

ADMINISTRATION

The organization structure of each clients SSP is tailored to mirror their existing hierarchy and management model. This ensures all elements of the process are coordinated from forums already familiar to the client.

PLANNING

Every successful initiative begins with a plan. SSP ensures viable plans are developed and executed in every level of the organization.

LEADERSHIP

Effective leadership is the critical factor in sustained safety excellence. The SSP ensures all aspects of your safety effort are pro-actively managed; and that leadership regularly demonstrates its commitment to work place safety.

ACCOUNTABILITY

At its core the SSP is an accountability system. SSP defines safety roles and responsibilities, incorporates these into performance standards and ensure objective performance evaluation.

OWNERSHIP

SSP is a multi-faceted approach to safety improvement which provides a numerous avenues whereby each employee can fully participate and add value to the effort.

PROGRAMMING

Requisite programming and best practices are provided to ensure compliance and drive excellence.

ASSURANCE

Comprehensive nature of the SSP insure critical systems are measured and managed to assure compliance and reduce risk.

ANALYSIS

Tasks, systems and the work environment are continually analyzed to determine risk and then develop corrective action. Data from various SSP activities is used to define risk factors and then plan continuous improvement.

MEASUREMENT

All levels of the organization are involved in measurement of the process to determine effectiveness. SSP provides numerous sources of data and pro- active metrics.

PERFORMANCE DEVELOPMENT

SSP provides activities and techniques design to improve the skills and effectiveness of each employee. As these tools are mastered they can easily be applied to other aspects of the business.

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